

DOWNFORCE

PRODUCT MANUAL

DFS CENTER FRONT LIP SPOILER

DFS CENTER FRONT LIP SPOILER	
Part No.	DF-EBC100
Applications	2015 - 2016 BMW M3 2015 - 2016 BMW M4 DF-EBC110 REQUIRED

Thank you for purchasing the DFS center front lip from Downforce. Please notice that the Downforce front apron splitter is required for this product, the part number is DF-EBC110. The installation of this product does not require your car to be lifted for clearance. You will be reusing your factory OEM hardware.

Before beginning any removal or installation, please take time to thoroughly read through the instructions.

- o There are several **WARNING** sections in the installation. Always read and follow the instruction to prevent injuries, accidents, and possible damage to the vehicle.
- o Downforce and its dealers are not responsible for injuries, accidents, and damage to persons and property that arise from the use of this product.
- o When lifting the vehicle off the ground, make sure the emergency brake is fully on and parked on a flat level surface.

TOOLS



8mm Socket
Ratchet or Wrench



1/8" Bit
Drill

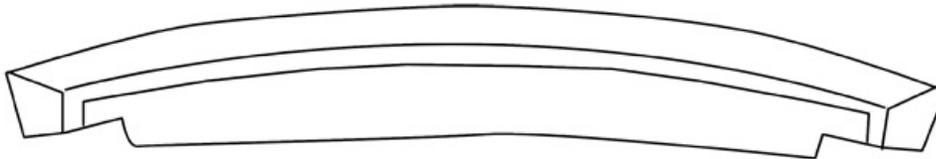


Scissors



PH2 or PH3
Screwdriver

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HARDWARE

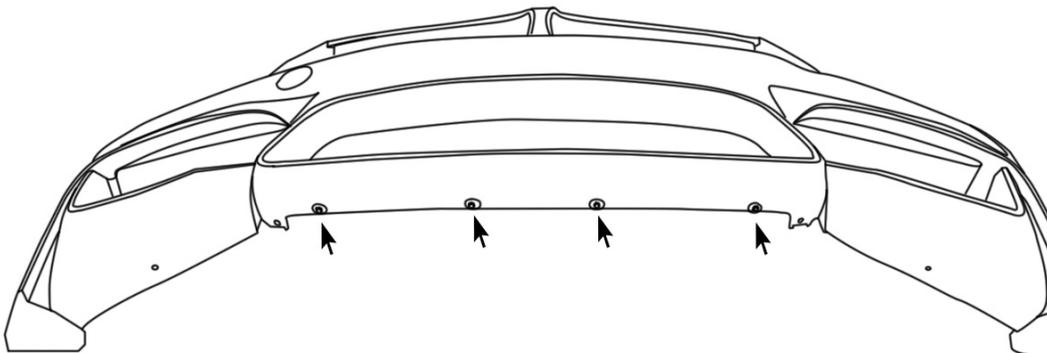


x 2



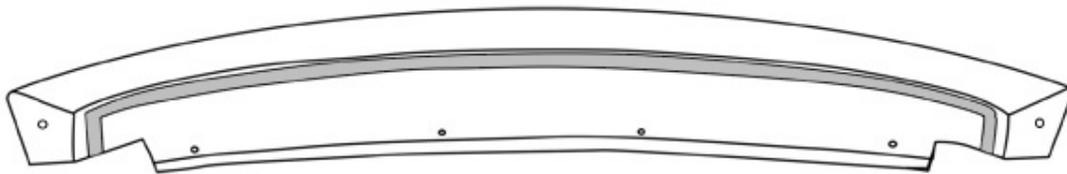
PREPARATION

Before you begin, you need to have the Downforce Front Apron Splitter preinstalled.

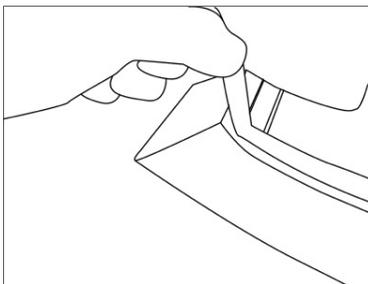


HARDWARE REMOVAL

Remove the four hex head washer screws from the center bumper using either an 8mm wrench or socket ratchet.

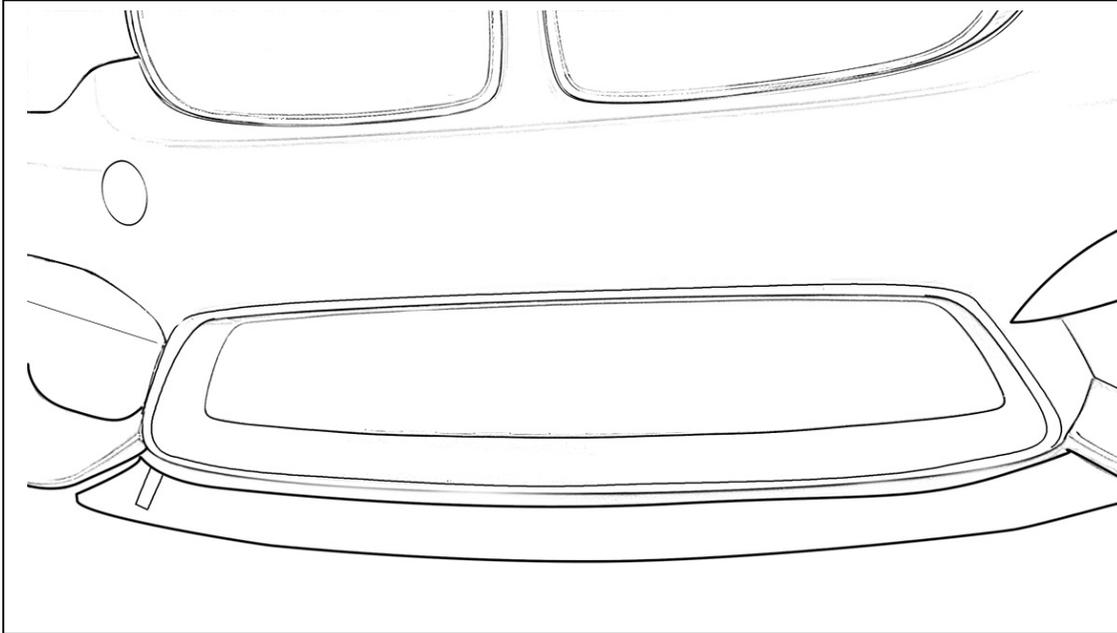


Now is the time to clean the bumper's bottom surface. You can use cleaning wipes. Perform a final alcohol wipe down with a clean paper towel. This will ensure the VHB tape will adhere properly to the surface.



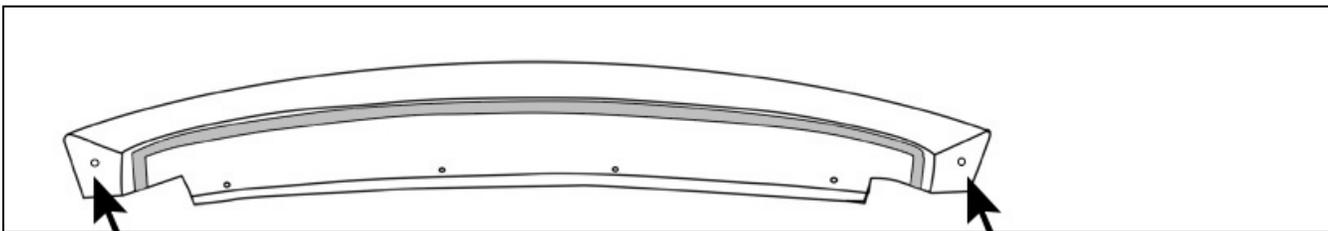
Peel off the VHB tape liner 2 inches from the edge and fold it forward. Do not peel off the liner until the last steps because you may need to perform slight adjustment to center the lip.

INSTALLATION



Now proceed to attach the center spoiler reusing the four hex screws. Keep the hex screws loose to adjust fitment before the final tightening. Once you are certain of the fitment, go ahead and tighten the screws.

Pull off the tape liner towards you and apply upward pressure against the center lip spoiler.



Locate the 2 predrilled holes located at the corner of the front spoiler. Use an electric drill to make an 1/8" hole into the Downforce Front Apron Splitters.

Use the provided screw to fasten, and hand tighten with a screwdriver. Do not over tighten to the point where it will cause a fracture.